

Drive plate: Removal - Refitting

M4R, and DP0

REFITTING

I - REFITTING PREPARATIONS OPERATION

- ☐ Check that the drive plate is not damaged (run-out tolerance of **0.2 mm** on the outer diameter).

II - REFITTING OPERATION FOR PART CONCERNED

- ☐ Fit the drive plate, ensuring it is correctly positioned in relation to the centring pins.
- ☐ Apply **HIGH RESISTANCE THREAD LOCK** to the bolt threads.
- ☐ Finger tighten the drive plate mounting bolts.
- ☐ Torque and angle tighten the **drive plate bolts (108 Nm)** by immobilising the starter ring with the tool.

III - FINAL OPERATION.

- ☐ Refit:
 - the automatic gearbox (see **Automatic gearbox: Removal - Refitting**),
 - the left-hand suspended engine mounting (see **19D, Engine mounting, Left-hand suspended engine mounting: Removal - Refitting**, page **19D-34**) (MR 392, 19D, Engine mounting),
 - the radiator mounting cross member (see **Radiator mounting cross member: Removal - Refitting**) (MR 393, 41A, Front lower structure),
 - the right-hand driveshaft (see **Front right-hand driveshaft: Removal - Refitting**),
 - the left-hand driveshaft (see **Front left-hand driveshaft: Removal - Refitting**),
 - the starter (see **16A, Starting - Charging, Starter: Removal - Refitting**, page **16A-23**) (MR392, 16A, Starting-charging),
 - the cooling radiator (see **19A, Cooling, Cooling radiator: Removal - Refitting**, page **19A-20**) (MR 392, 19A, Cooling),
 - the front end panel (see **Front end panel: Removal - Refitting**) (MR 393, 42A, Upper front structure),
 - the frontal impact cross member (see **Front impact cross member: Removal - Refitting**) (MR 393, 41A, Front lower structure),
 - the headlights (see **Halogen headlight: Removal - Refitting**) (MR 392, 80B, Headlights) or (see **Xenon headlight: Removal - Refitting**) (MR 392, 80C, Xenon bulbs),

- the front bumper (see **Front bumper: Removal - Refitting**) (MR 393, 55A, Exterior protection),

- the front wheels (see **Wheel: Removal - Refitting**) (MR 392, 35A, Wheels and tyres).

- ☐ Fill the cooling system (see **19A, Cooling, Cooling system: Draining - Refilling**, page **19A-16**) (MR 392, 19A, Cooling).

- ☐ Refit:

- the battery tray (see **Battery tray: Removal - Refitting**) (MR 392, 80A, Battery),

- the air filter unit (see **12A, Fuel mixture, Air filter unit: Removal - Refitting**, page **12A-17**) (MR 392, 12A, Fuel mixture),

- the battery (see **Battery: Removal - Refitting**) (MR 392, 80A, Battery).

- ☐ Bleed the cooling system (see **Cooling system: Bleed**) (MR 392, 19A, Cooling).